

SPECIALISTS IN
HIGH SPEED
AND PRECISION STAMPING



Evolutional & Intelligent Mechanical Fine-Blanking Press

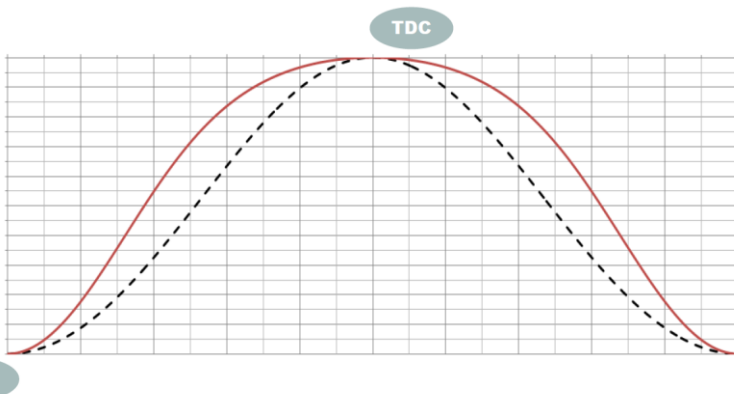
Fine-blanking is the cost-efficiency metal forming process. FPB series, the triple action press, is outstanding for precision and complex metal stamping parts which flatness is retained, straight, superior finished edges. Siemens control system transfers the production information to PC at manager office. The information is compatible with ERP system to reduce manual input job.



- ◆ Capacity : 250 ton
- ◆ Stroke length : 50 - 80 mm
- ◆ Speed : max. 100 spm
- ◆ Material Width : max. 250 mm
- ◆ Material Thickness : max. 12 mm



Mechanical FineBlanking Press



Model	FPB-250	Feature
Capacity (ton)	250	Siemens Control System
Blanking force (ton)	85	Under Drive System
Counter force (ton)	55	Crank Type + Link Motion
Stroke length (mm)	70	8 Rigid Slide Guides
Speed (spm)	50 - 100	Hydraulic Static Guiding System
Shut height (mm)	250 - 350	Upper & Lower Hydraulic Cushion
Upper plate (mm)	550 x 550	Circulating Lubrication Device
Lower plate (mm)	600 x 600	